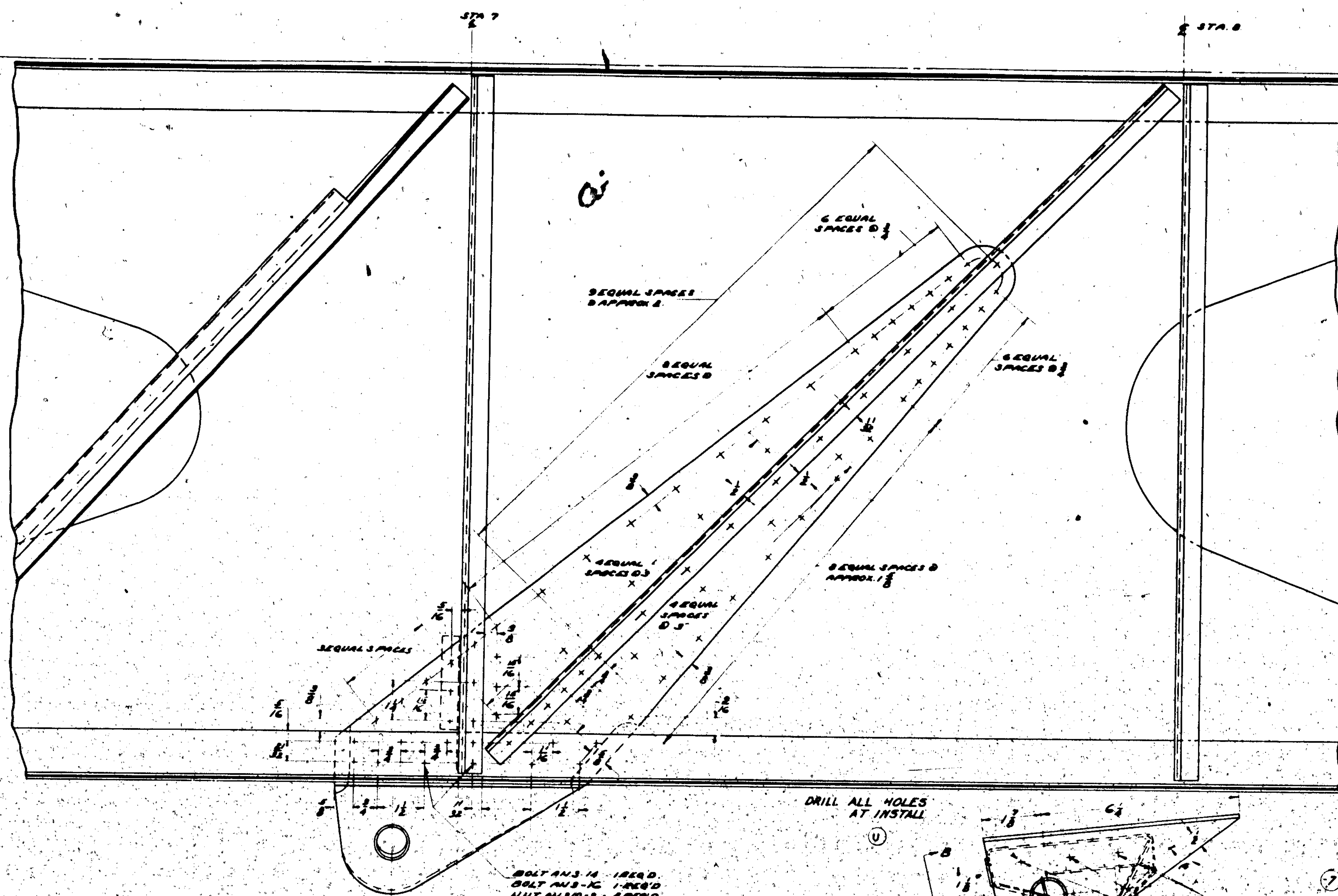
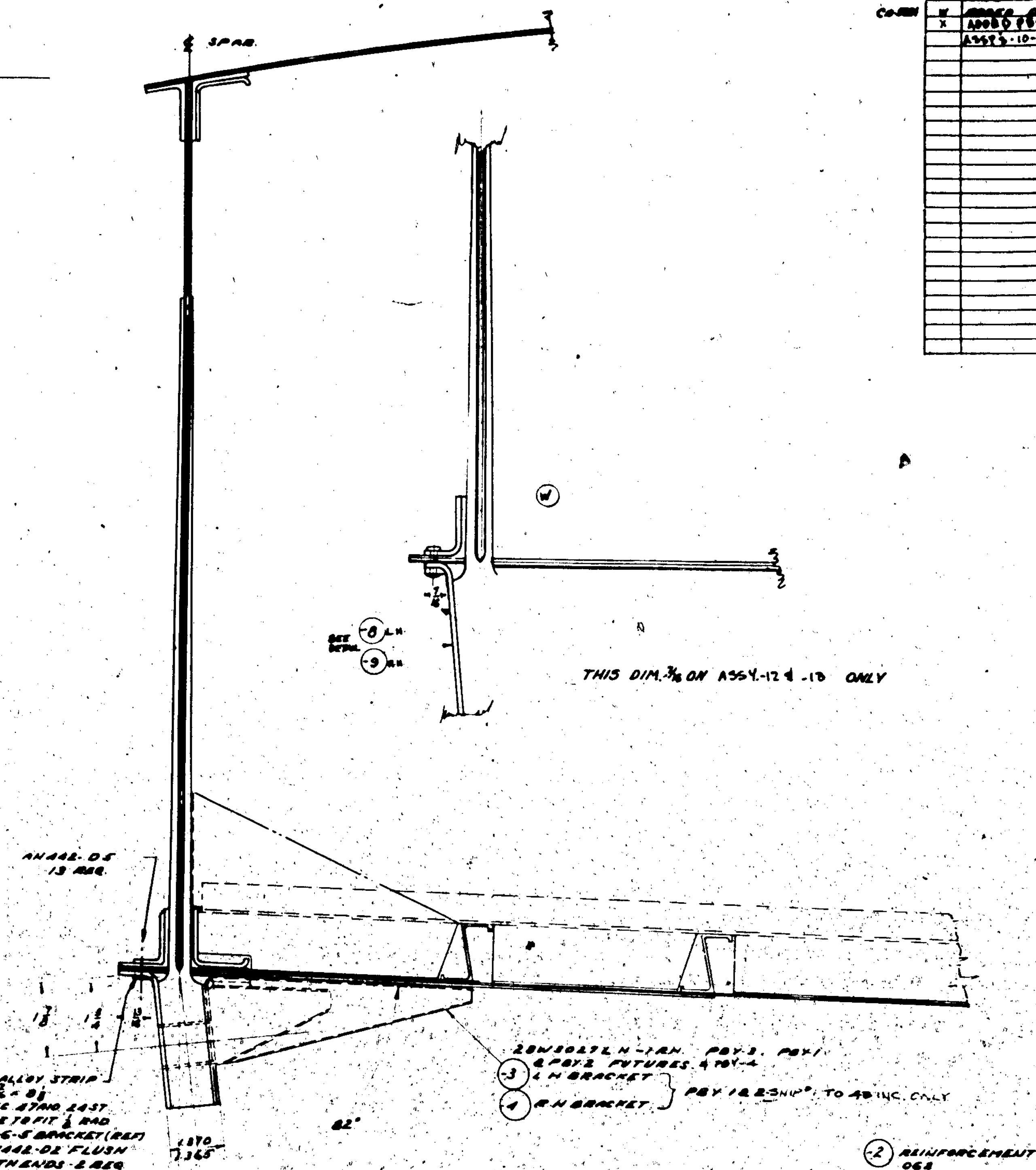
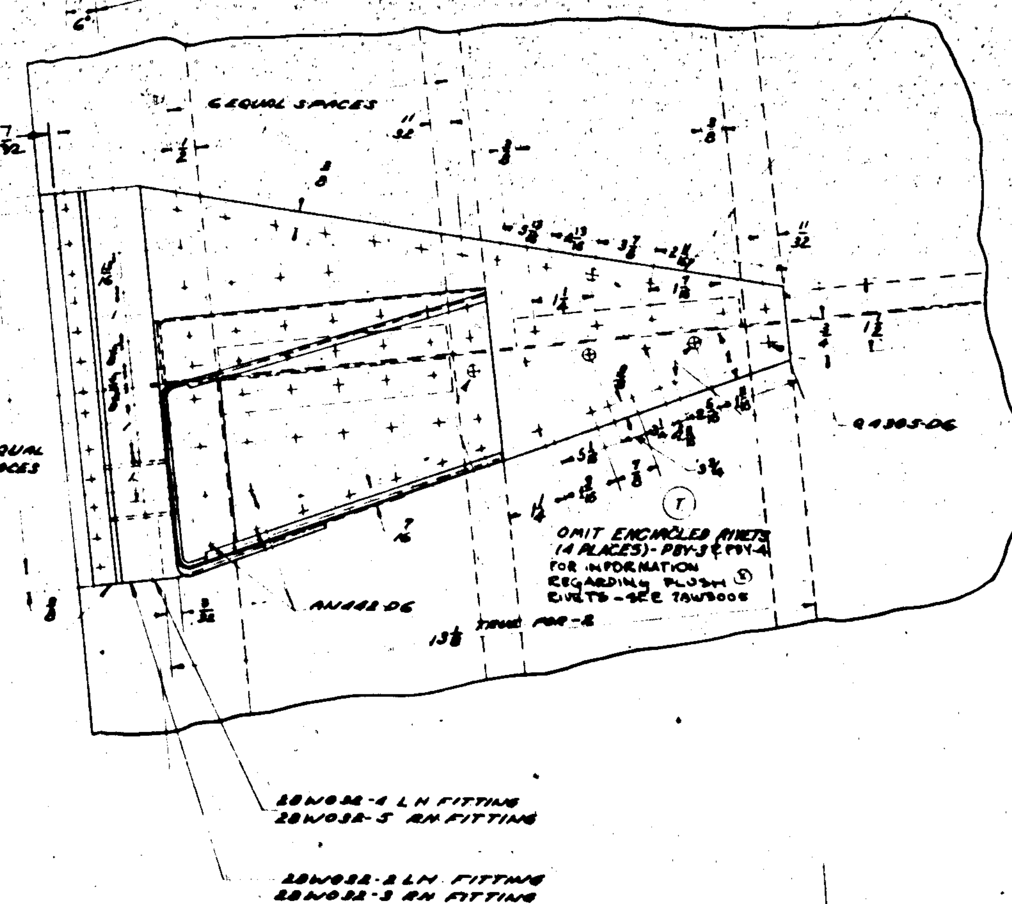
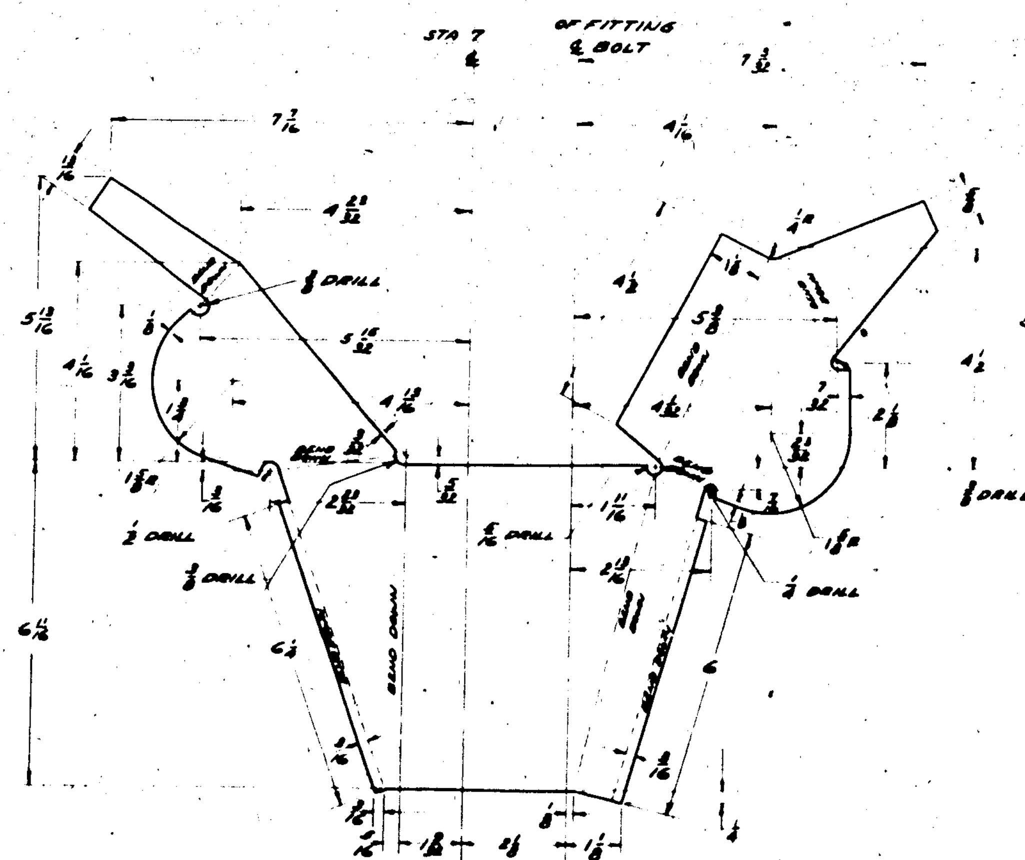
SUPPLIES & EQUIPMENT CLASSIFICATION			
LET	ALTERATION	DATE	BY
R	TRACED	6-10-37	[illegible]
S	[illegible]	9-9-37	[illegible]
T	RELOCATED HOLES [illegible]	[illegible]	[illegible]
	ADDED NOTE	"	"
U	ADDED NOTE TO -5 & -6	"	"
V	ADDED DETAIL OF -8 & 9	[illegible]	[illegible]
W	ADDED DETAIL [illegible]	"	"
X	ADDED PBY-4 REQ'TS &		
	ASSY'S -10-11-12 & -13 & NOTES	[illegible]	[illegible]

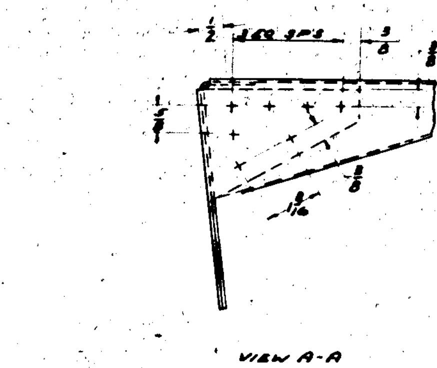




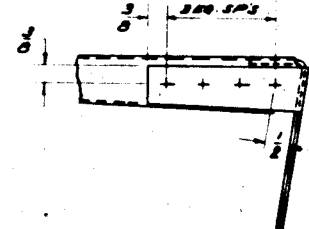




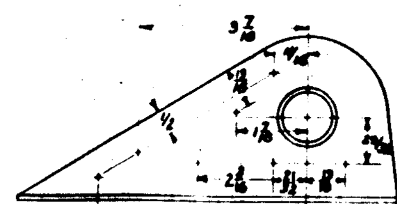
FLAT PATTERN FOR -3 LH
BEND OPPOSITE FOR -4 RH
.064 AL ALLOY SHEET
FOR PBY-1 & PBY-2 SHIP #1 TO #48 INC. ONLY



VIEW A-A



VIEW B-B



DETAIL -8 & -9 PBY-3 ONLY
SCALE 6"=1'0"

NOTE: -8 & -9 IDENTICAL TO -5 & -6 EXCEPT FOR LOCATION OF HOLES & WIDTH OF FLANGE

-5 L.H -6 R.H
ANGLE CLIP
.128 AL ALLOY SHEET
PBY-1 SHIP #44 ON & PBY-4
USE -5 & -6 WITH HOLES LOCATED
AS SHOWN ON DETAIL OF -8 & -9

NOTE.
ALL RIVETS AN442-D6 UNLESS OTHERWISE NOTED
(X). USE ASSY -12 & -13 FOR PBY-3'S UNDER CONTRACT 51701 ONLY - FOR FUTURES USE ASSY -10, & -11.
28W027 L H SHOWN
28W027-1 RH OPPOSITE
SHIP PBY-2 #44 IS BUR. AERO # 0497
FINISH NOTE
PBY-1 - Z-P-AKY DETAILS - 1 [illegible] ASSEM. GP
PBY-2, PBY-3, PBY-4 } Z-P-1 [illegible] DETAILS 1 [illegible] ON ASSEMBLY. GP

-2, -3 -4 -5 -6 SPEC 47010 (CONDITION A)
ALL AL ALLOY SHEET SPEC [illegible] ALLOY 24S [illegible]
ALL AL ALLOY EXTRUSIONS [illegible]
HEAT TREAT ALL [illegible] FOR [illegible]
RIVETS AL ALLOY EXCEPT AS NOTED

FINISH CODE
[redacted]

-6	PBY-3 A.N.B	28W5027	1EA	
-5	PBY-3 A.N.B	28W5027	1EA	
-11	PBY-5	28W4006		SHIPS #1 - #84
-10	PBY-5	28W4006		SHIPS #1 - #84
-11	PBY-4	28W4005		
-10	PBY-4	28W4005		
-11	PBY-2 [illegible]	28W2005		
-10	PBY-2 [illegible]	28W2005		
-13	PBY-3	28W3005		
-12	PBY-3	28W3005		
-1	PBY-2 [illegible]	28W2005		
	PBY-2 [illegible]	28W2005		
-1	PBY-1	28W1005		
	PBY-1	28W1005		
-[illegible]	MODEL	NEXT ASSY	REQ.	

REQUIREMENTS PER AIRPLANE

AN442-D2	2	2	2	2	2	2
AN442-D5	13	13	13	13	13	13
AN510-D4-4	4	4	4	4	4	4
AN442-D6						
AN380-D2-2	2	2	2	2	2	2
AN310-3	2	2	2	2	2	2
AN3-14	1	1	1	1	1	1
AN3-16	1	1	1	1	1	1
AC425-D8						
28W027-9						1
28W027-8					1	
24305-D6						
[illegible]	1	1	1	1	1	1
28W032-5		1		1		1
28W032-4	1		1		1	
28W032-3		1		1		1
28W032-2	1		1		1	
28W3027-1				1		1
28W3027			1		1	
28W027-7	1	1	1	1	1	1
-6	1	1	1			
-5	1		1		1	
-4	1					
-3	1					
28W027-2	1	1	1	1	1	
PART NO.						

MAT. | PARTS LIST PER ASSY.

REPLACES	[illegible] APPROVED 6-10-37 DATE			
REPLACED BY	34 CALC. WT.	ACT WT.		
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED ± .010	SCALE 6"=1'0"			
[redacted]	AC			
	NAVY NOTED	NOTED	NOTED	NOTED
	MATERIAL	SPEC.	HEAT TREAT	FINISH
	CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.	NAME FITTING - WING-FRONT OUTER STRUT ATTACHMENT		

[illegible] 6-2-37
DRAFT | CHECK | ENGR. | CHF.
OPP. HAND 28W027-1
J 28W027

H 492